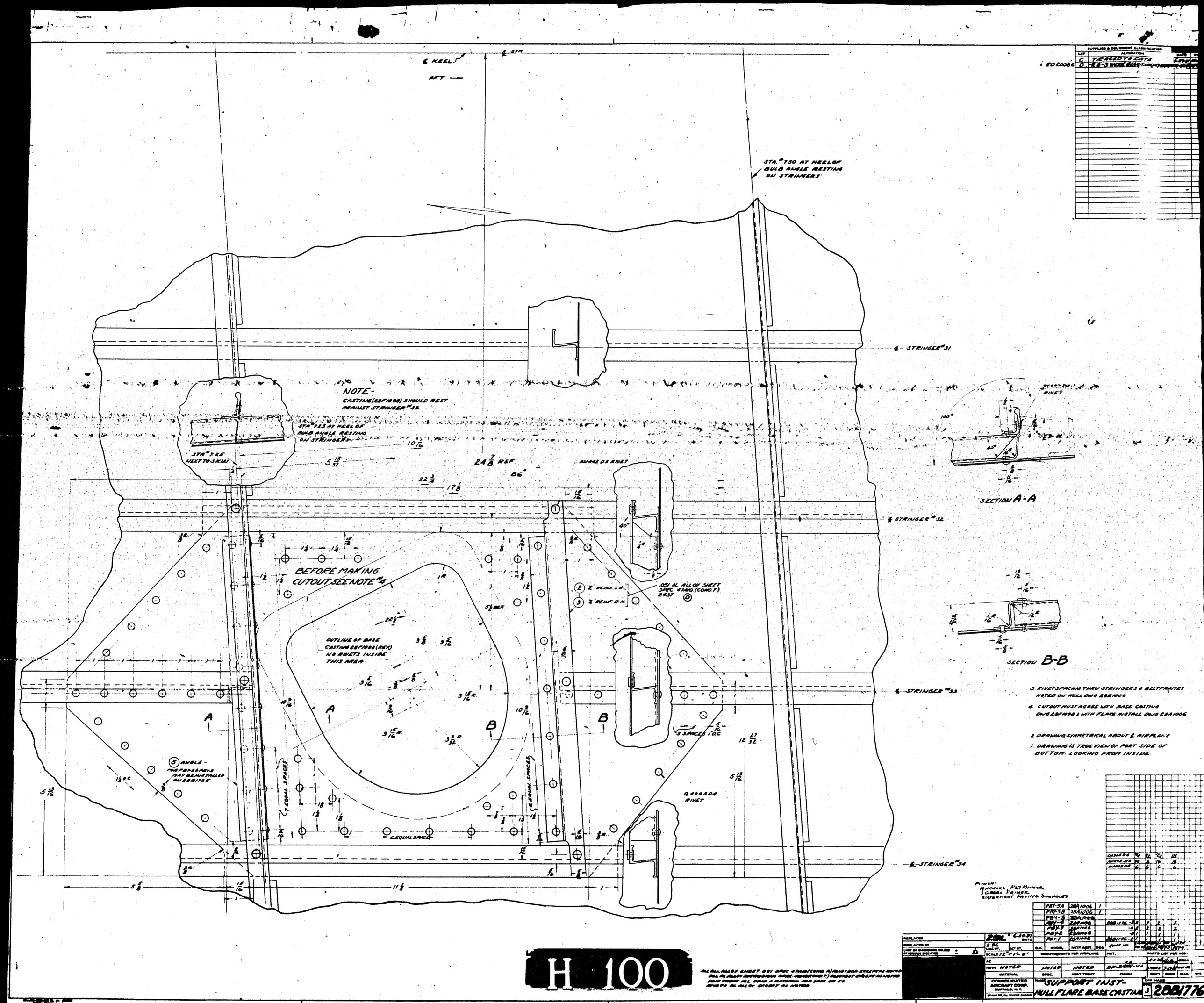
℄ KEEL
℄ SYM
AFT
STA. #730 AT HEEL OF BULB ANGLE RESTING ON STRINGERS
℄ STRINGER #31
NOTE-
CASTING (28F1098) SHOULD REST AGAINST STRINGER #32
STA #725 AT HEEL OF BULB ANGLE RESTING ON STRINGERS
STA #725 NEXT TO SKIN
24 7/8 REF
86°
AN442D5 RIVET
℄ STRINGER #32
BEFORE MAKING CUTOUT SEE NOTE #4
OUTLINE OF BASE CASTING 28F1098 (REF) NO RIVETS INSIDE THIS AREA
2 REINF. L.H.
3 REINF. R.H.
.051 AL ALLOY SHEET SPEC. 41A10 (CONO.T) 2431
℄ STRINGER #33
5 SPACES 10C
Q43SD4 RIVET
5 ANGLE - PAD PORTS MAY BE INSTALLED ON 28B1176
℄ EQUAL SPACES
℄ STRINGER #34
SECTION A-A
SECTION B-B
RIVET
100°
45°
3. RIVET SPACING THRU STRINGERS & BELTFRAMES NOTED ON HULL DWG 28A1000
4. CUTOUT MUST AGREE WITH BASE CASTING DWG 28F1098 & WITH FLARE INSTALL DWG 28A1006
2. DRAWING SYMMETRICAL ABOUT ℄ AIRPLANE
1. DRAWING IS TRUE VIEW OF PART SIDE OF BOTTOM. LOOKING FROM INSIDE.
FINISH: ANODIZE, PER PRIMER. 1.0 MIL PRIMER. INTERIOR FAYING SURFACES
PB7-5A 28A1006 1
PB7-5B 28A1006 1
PB7-5 28A1006
PB7-4 28A1006 28B1176-5B
PB7-3 28A1006 -4B
PB7-2 28A1006 -3B
PB7-1 28A1006 28B1176-2B
PART NO.
REQUIREMENTS PER AIRPLANE
MAT.
PARTS LIST PER ASSY
NOTED
SUPPORT INST-HULL FLARE BASE CASTING
CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.
28B1776
H 100
ALL ALL ALLOY SHEET .051 SPEC. 41A10 (CONO.T) ALLOY BAR EXCEPTING NOTED
ALL ALLOY EXTRUSIONS SPEC. 41A10 (CONO.T) ALLOY STRIP AS NOTED
HEAT TREAT ALL CONO.T MATERIAL PER SPEC. 20 20
RIVETS AL ALLOY EXCEPT AS NOTED